



Project Description: Additions & Expansions

In April 2003, ICS started the largest project in company history with a 12 phase project for Double D Foods. Double D Foods was adding a new production line and new ovens that would need additional space on the interior of the plant as well as two additions to the plant.

On the interior of the facility, several walls were added to create new production areas as well as a new sanitation room. These walls are constructed with 4" x 4" x 24' EPS panels and are placed on 1' wide x 20" high concrete curbs. The first addition was on the north side of the plant for the new boiler that was to be installed. This addition is 10' 3" wide x 17' 9" long. The Boiler addition is constructed of 10" concrete masonry unit walls (add roof materials).

The second addition is the Welfare addition. The Welfare addition includes men's and women's locker rooms, a lunch room, and a small maintenance shop. This addition is 50' wide x 150' long and is constructed of 10" concrete masonry unit walls (add roof materials).